1,3-Dichloropropenes – in the preparation of thiazole derivatives – 2-chloro-5-chloromethylthiazole and 5-hydroxymethylthiazole

Gregory F. Hillstrom, Michelle A. Hockman, Ramiah Murugan*, Eric F.V. Scriven, James R. Stout, and Jason Yang

Reilly Industries, Inc., 1500 South Tibbs Ave., Indianapolis, IN 46242-0912 E-mail: rmurugan@reillyind.com

Dedicated to Professor Rudy Abramovitch on the occasion of his 70th birthday (received 21 Jun 01; accepted 11 Oct 01; published on the web 19 Oct 01)

Abstract

1,3-Dichloropropene (a mixture of cis and trans isomers) has been used to synthesize thiazole derivatives by starting its reaction with sodium thiocyanate to give 3-chloro-2-propenylthiocyanate. This thiocyanate on heating undergoes thermal [3,3]-sigmatropic rearrangement to give the isothiocyanate derivative, 3-chloro-1-propenylisothiocyanate. This mixture of cis and trans isomers of isothiocyanate on chlorination gave 2-chloro-5-chloromethylthiazole. 5-Hydroxymethylthiazole is made from 2-chloro-5-chloromethyl thiazole in two steps, first by displacement of the aliphatic halogen with formate anion followed by hydrolysis of the formate ester and hydrodehalogenation of the aromatic halogen using hydrogen and palladium on carbon catalyst.

Keywords: 1,3-Dichloropropene, 2-chloro-5-chloromethylthiazole, 5-hydroxymethylthiazole, thiocyanate, isothiocyanate, chlorination

Introduction

Heterocycles based on thiazole ring systems are biologically active. Hence, thiazole ring systems containing molecules are known in pharmaceuticals as well as in agrochemical products. ¹⁻⁶ For example, ritonavir an anti-HIV drug contains a 5-substituted oxymethylthiazole moiety, and an isostere of the important insecticide, imidacloprid has 2-chloro-5-substituted methylthiazole as part of the molecule (Figure 1).

ISSN 1424-6376 Page 94 [©]ARKAT USA, Inc

Figure 1

Results and Discussion

5-Hydroxymethylthiazole (5) has been produced in four steps starting with 1,1,3,3-tetramethoxypropane (1) (a malondialdehyde synthon) (Scheme 1).

Scheme 1

The high cost of the starting material, 1,1,3,3-tetramethoxypropane (1), led us to search for an alternative method to make 5-hydroxymethylthiazole (5). During the literature search we came across the intermediate 2-chloro-5-chloromethylthiazole (10) which may be made readily from allylisothiocyanate (6) and chlorine or from 2-chloro-allylisothiocyanate (7) and chlorine (Scheme 2).²

From an investigation of the intermediates of the reaction between allylisothiocyanate (6) (obtained by the reaction of allyl chloride and sodium thiocyanate) and chlorine (Scheme 2) and

ISSN 1424-6376 Page 95 [©]ARKAT USA, Inc

2-chloroallylisothiocyanate (7) (obtained by the reaction of 2,3-dichloropropene and sodium thiocyanate) and chlorine (Scheme 2), we came to the conclusion that the reaction of 1-chloroallylisothiocyanate and chlorine should give the same end product, 2-chloro-5-chloromethylthiazole (10). Such an allylisothiocyanate, 1-chloro-allylisothiocyanate, could be made from the reaction of 1,3-dichloropropene (11) and sodium thiocyanate (Scheme 3).

Scheme 2

The reaction of 1,3-dichloropropene (mixture of cis and trans isomers) with sodium thiocyanate initially gave the 3-chloro-2-propenylthiocyanate (**12**) (mixture of cis and transisomers), which underwent a [3.3]-sigmatropic rearrangement to give the 1-chloro-2-propenylisothiocyanate intermediate which readily rearranged (1,3-halogen shift) to give 3-chloro-1-propenylisothiocyanate (**13**) (mixture of cis and trans isomers). Chlorination of this mixture of isothiocyanates obtained from the reaction of 1,3-dichloropropenes and sodium thiocyanate, gave 2-chloro-5-chloromethylthiazole (**10**)^{4,5} (Scheme 3).

Scheme 3

The reaction of 2-chloro-5-chloromethylthiazole (10) with sodium formate followed by hydrolysis gave 2-chloro-5-hydroxymethyl-thiazole (15), which on dehalogenation with

ISSN 1424-6376 Page 96 [©]ARKAT USA, Inc

hydrogen and palladium on carbon catalyst gave 5-hydroxymethylthiazole (5)⁶ (Scheme 4).

CI
$$\sim$$
 1. NaOCHO / Heptane HO \sim 1. NaOH / H₂O HO \sim 15 HO \sim 15

Scheme 4

Summary

Thiazole derivatives are made from 1,3-dichloropropene (a mixture of cis and trans isomers) by starting the reaction with sodium thiocyanate, which gives 3-chloro-2-propenylthiocyanate. This thiocyanate undergoes a thermal [3,3]-sigmatropic rearrangement to give the isothiocyanate derivative, 3-chloro-1-propenylisothiocyanate. This mixture of the cis and trans isomers of 3-chloro-1-propenylisothiocyanates on chlorination gives 2-chloro-5-chloromethylthiazole in moderate yields. 2-Chloro-5-chloromethylthiazole is a versatile intermediate for making agrochemicals and pharmaceuticals. 5-Hydroxymethylthiazole, an intermediate to a pharmaceutical drug, is made from 2-chloro-5-chloromethyl thiazole in two steps, first by displacement of the aliphatic halogen with formate anion followed by hydrolysis of the formate ester and dehydrohalogenation of the aromatic halogen with hydrogen and a palladium catalyst.

Experimental Section

General Procedures. All the compounds mentioned in this paper are known compounds and their full characterization data have been previously reported in the literature. Confirmation of the compounds in our labs, was done using, ¹H NMR, ¹³C NMR and GCMS as appropriate. The NMR spectra were recorded on a Bruker AC 300 MHz instrument.

3-Chloro-1-isothiocyanato-1-propene³ (13). A five liter four neck flask equipped with a mechanical stirrer, thermometer and a condenser was charged with finely ground sodium thiocyanate (401.5 g, 4.95 mole), acetonitrile (2000 mL), and *cis* and *trans* 1,3-dichloro-1-propene (11) (500 g, 4.51 mole). The mixture was stirred and heated to approximately 30 °C and held at this temperature for 20 h. The precipitated sodium chloride was filtered from the mixture and the acetonitrile was removed by rotary evaporation (the concentrate contained approximately 10% of acetonitrile). The crude product was washed with water (3 x 350 mL). The separated organic layer was dried over anhydrous sodium sulfate. After the sodium sulfate was filtered off, the filtrate was diluted with 1,4-dioxane (1000 mL) and the mixture was heated to reflux with

ISSN 1424-6376 Page 97 [©]ARKAT USA, Inc

stirring for 10 h. When GC analysis indicated that the reaction was complete, the reaction mixture was cooled to room temperature and filtered. The filtrate was concentrated on the rotary evaporator to remove dioxane (the resulting concentrate contains approximately 10 - 15% of dioxane). The crude isothiocyanate product was obtained in 70% yield and used without further purification. ¹H NMR (CDCl₃) δ: 5.5 to 6.3 (m, *cis* and *trans* –CH=CH-); 4.0 d, 4.1 d (*cis* and *trans* –CH₂-). ¹³C NMR (CDCl₃) δ: 119.3, 120.5, 123.5, 127.1 (*cis* and *trans* –CH=CH-); 37.7, 41.1 (*cis* and *trans* –CH₂).

2-Chloro-5-chloromethylthiazole^{1,2,4,5} (**10**). To a 2-liter round bottomed flask equipped with a mechanical stirrer, thermometer and a condenser, whose outlet was vented into an aqueous sodium hydroxide trap, was charged the crude mixture of cis- and trans-3-chloropropenyl isothiocyanates (**13**) (504.2 g, 3.79 mole) and chloroform (600 mL). The mixture was stirred and heated to reflux. Chlorine (267.1 g, 3.77 mole) gas was bubbled under the surface of the reaction over a period of 6-8 h. The conversion of the isothiocyanates to 2-chloro-5-(chloromethyl)thiazole (**10**) was monitored by GC. When the reaction was shown to be complete by GC analysis, the reaction mixture was cooled and then filtered. The filtrate was concentrated on the rotary evaporator to remove chloroform. The yield of 2-chloro-5-chloromethylthiazole (**10**) based on the weight of concentrate and GC purity was around 65%. Sodium bicarbonate (approximately 0.25 equivalents) was added to the concentrated filtrate and the product 2-chloro-5-chloromethylthiazole (**10**) was distilled at 97 °C under vacuum (6mm/Hg). The yield after distillation was 43%. ¹H NMR (CDCl₃) δ: 7.3 (s, 1H); 4.6 (s, 2H). ¹³C NMR (CDCl₃) δ: 152.6 (C-2); 140.2 (C-4); 137.5 (C-5); 37.1 (-CH₂-).

2-Chloro-5-hydroxymethylthiazole⁶ (15). To a 500 mL round bottom flask equipped with mechanical stirrer, thermometer and condenser was charged with sodium formate (121.5 g, 1.8 mole, 3 eq.), Aliquat 336 (tricaprylylmethylammonium chloride) (4.81 g, 11.9 mmole, 0.02 eq.), and 125 mL heptane. The reaction was heated to reflux, 2-chloro-5-chloromethylthiazole (10) (CCMT, pre-washed with sodium bicarbonate) (100 g, 0.6 mole) was slowly added. The reaction continued at reflux overnight. GC analysis of the oily layer showed 72 % starting material CCMT. The reaction was then filtered and concentrated. The recovered concentrate was then used in another reaction. In a similarly equipped flask was charged sodium formate (85.34) g, 1.26 mole), Aliquat 336 (3.18 g, 7.87 mmole) and 88 mL heptane. The reaction was heated to reflux, and then the above recovered material (70.24 g) was dripped into the reaction. The reaction continued at reflux overnight. The reaction was cooled and sodium hydroxide was added (140 g of 25% aqueous solution, made from 50% and ice) slowly keeping the reaction temperature below 30 °C. The reaction was stirred for 30 minutes. Aqueous sodium chloride (70 mL, 20%), water (30 mL) and tert-butyl methyl ether (100 mL) were added to the reaction and stirred for 15 minutes. The organic layer separated and the aqueous portion was extracted with tert-butyl methyl ether (3X100 mL), combined with the organic layer and dried over sodium sulfate. The reaction was filtered. Carbon (6.6 g) and silica gel (13.23 g) were added to the reaction and stirred for 30 minutes. The reaction was then filtered to remove the solids and color, more tert-butyl methyl ether used as a wash (30 mL). The filtrate was then concentrated.

ISSN 1424-6376 Page 98 [©]ARKAT USA, Inc

The yield of 2-chloro-5-hydroxymethylthiazole (15) was 40% based on CCMT added in the first reaction. The 2-chloro-5-hydroxymethylthiazole (15) thus obtained was used without purification in the next step.

Preparation of 5-Hydroxymethylthiazole⁶ (**5**). A 1.4 liter Parr hydrogenation shaker bomb was loaded with 2-chloro-5-hydroxymethylthiazole (**15**) (57.25 g, 0.38 mole), palladium on carbon (19.0 g, 5% and 50% water wet), sodium acetate (36.0 g) and methanol (600 mL). The bomb was sealed, pressurized to 150-200 psi with hydrogen, and heated while shaking at 65 °C for 19 h. After cooling and venting the bomb the contents of the bomb are poured out. The palladium on carbon catalyst was filtered off and to the filtrate toluene (100 mL) was added and the salts were filtered off. The filtrate was concentrated and distilled (bp 114 °C/1.5 mm/Hg) to yield 76.8% of 5-hydroxymethylthiazole (**5**). ¹H NMR (CDCl₃) δ: 8.6 (s, 1H); 7.6 (s, 1H); 5.2 (bs, 1H); 4.8 (s, 2H). ¹³C NMR (CDCl₃) δ: 153.6 (C-2); 140.1 (C-4); 139.8 (C-5); 56.7 (-CH₂-).

References

- 1. Beck, G.; Heitzer, H. U.S. Patent 4,748,243; issued May 31, 1988; filed Aug 31, 1987; to Bayer Aktiengesellschaft.
- 2. Osaka, H. Ul.; Matsubara, N. H.; Kawabe, I. M. U. S. Patent 5,180,833; issued Jan 19, 1993; filed Mar 7, 1991; to Takeda Chemical Industries, Ltd.
- 3. Schulze, K.; Richter, F.; Seisheit, R.; Krause, R.; Muhlstadt, M. J. Prakt. Chemie. 1980, 322, 629.
- Murugan, R.; Scriven, E. F. V. PCT Int. Appl. WO 98 45,279 (Oct 15, 1998); Reilly Industries Inc., Chem. Abstr. 1998, 129, 302633v.
- 5. Jackson, A.; Heyes, G.; Grayson, J. I.; Clarke, R. U.S. Patent 5,705,652 (Jan 6, 1998); Fine Organics Ltd., and Agro-Kanesho Company.
- 6. Leanna, R. M.; Morton, H. E. PCT Int. Appl. WO 96 16,050 (May 30, 1996); Abbott Laboratories, USA. *Chem. Abstr.* **1996**, *125*, 114603d.

ISSN 1424-6376 Page 99 [©]ARKAT USA, Inc